



Crane Cams Division • 530 Fentress Boulevard • Daytona Beach, Florida 32114 • 904/252-1151 • FAX: 904/258-8846

9/29/98

To: Ravi Patel  
Florida Anodize System & Technologies, Inc. (FAST)  
60 Keyes Court  
Sanford, FL 32773

From: Shelly Hutchens  
Crane Cams

Subject: Test Samples for Anodizing for Desired Color - Visual Aids as Reference

Dear Mr. Patel,

Thank you for your visit last week. We were very impressed that your anodizing process did not affect the hole sizes. As we mentioned before the hole sizes are criteria to our assembly operations and the function of the part. Now that we know the process does not increase the hole size, let's work on matching the color we desire.

Enclosed are eleven sample rocker arms for testing the color of the blue and gold anodizing. These are scrapped parts that have been washed and tumbled as our normal process. Enclosed are visual aids for the blue and the gold colors we desire.

The blue visual aid is a little bit darker than what we would like. The desired color could be changed if the consistency is available though. This is an issue we would have to address with our Sales and Marketing personnel.

Please call if any questions (904) 252-1151 ext#14259. Please bring the visual aids with you if you are planning on visiting our plant again with these new samples.

Sincerely,

Shelly Hutchens  
Quality Engineer



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